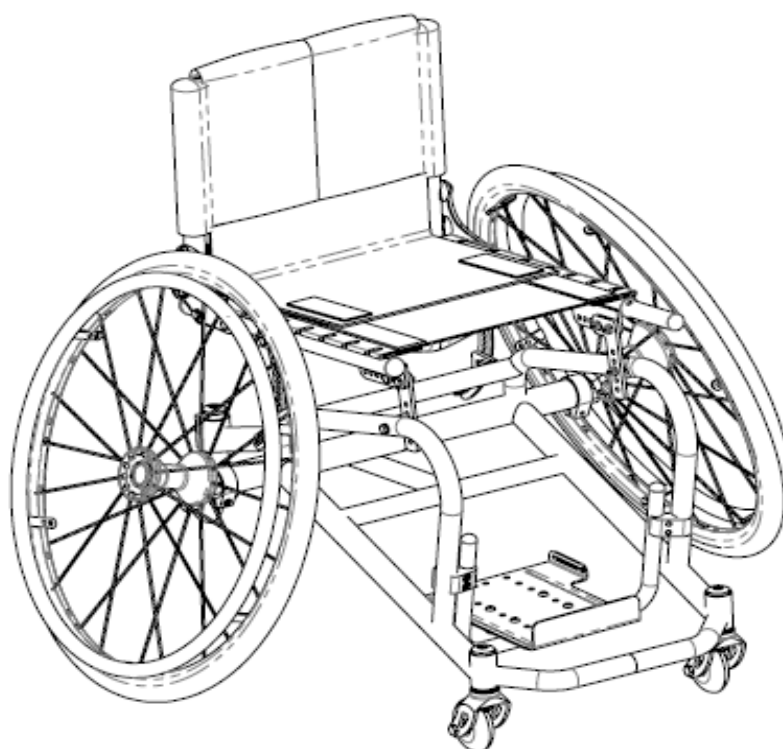




Sports and Recreation Products
4501 63rd Circle North
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(800) 532-8677 (727) 522-8677
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Invacare Top End Parts Catalog

PRO BB, Pro-2
& PRO TENNIS

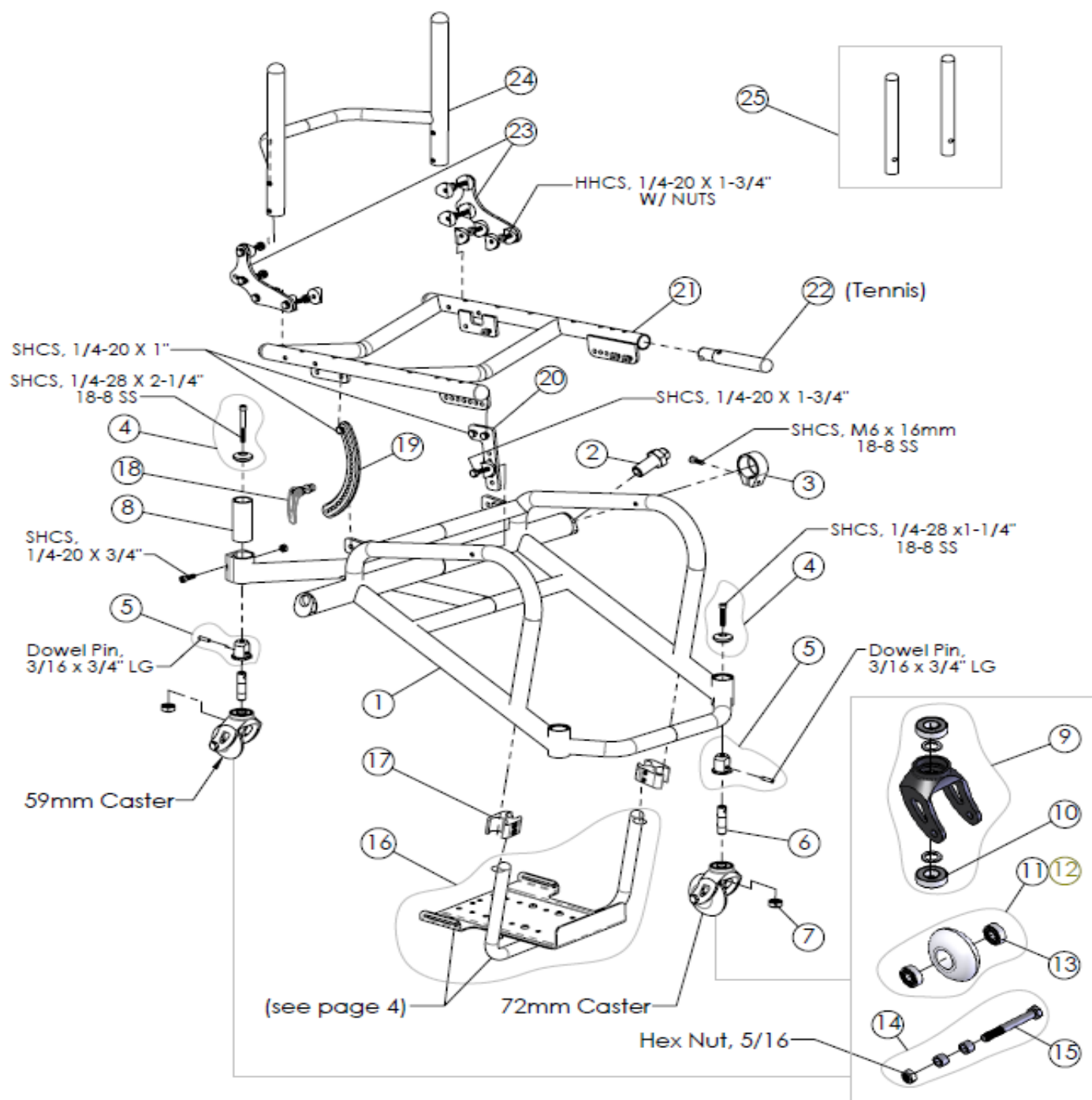




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Parts Order Diagram

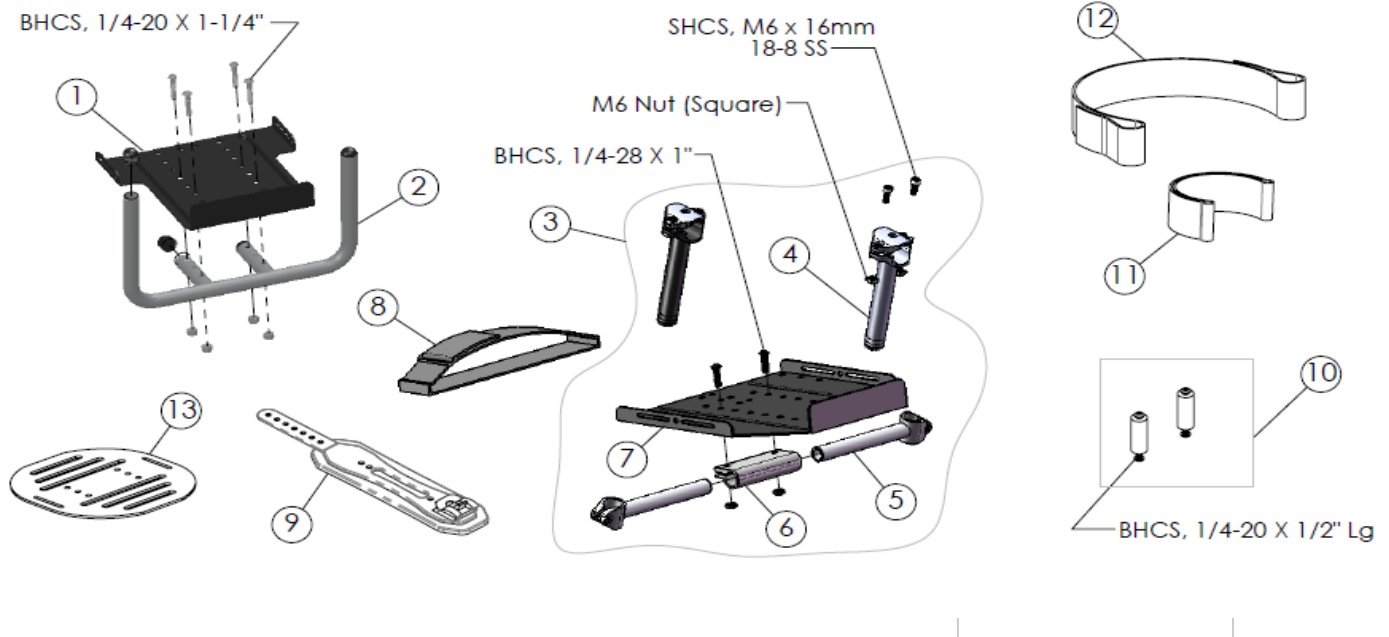
Pro-2, PRO BB
PRO TENNIS
Frame / Parts



	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Pro-2, Pro BB, Pro-Tennis: Frame Assembly	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:		Serial #:	

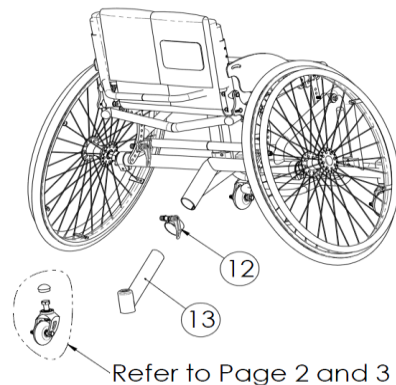
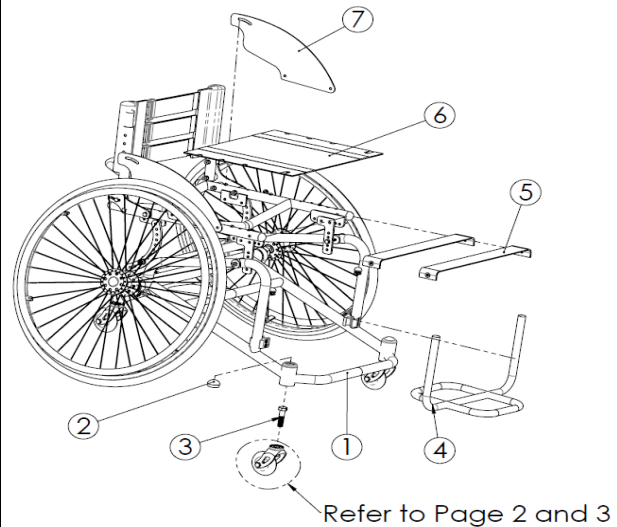
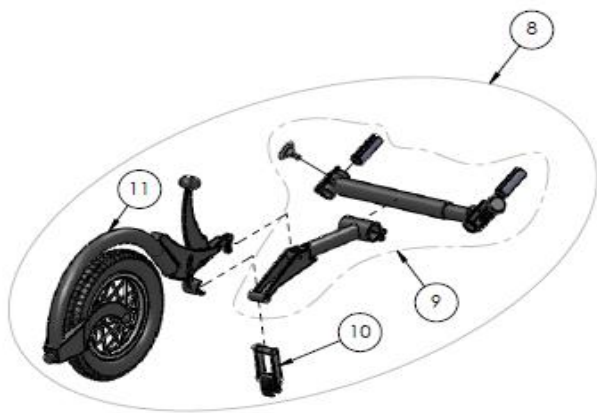
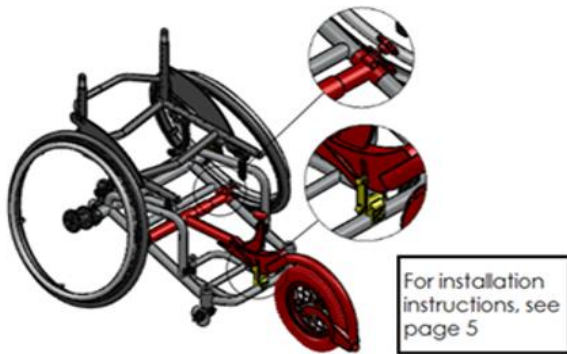
ITEM NO.	PART NUMBER	PER Chair	DESCRIPTION		ORDER QTY	
1	1153247	1	Pro BB Lower Frame, Aluminum, send new complete order form	Original Serial #:		EA
	1153248	1	Pro Tennis Lower Frame, Aluminum, send new complete order form	Original Serial #:		EA
2	1145947	2	Axle Receiver, Lock Washer, Washer, Nut Assembly (Sport)			EA
3	1116530	2	Camber Clamp, Extruded			EA
4	1166364	3	Headtube Cap, (Include 1/4-28 Bolt) Bolt Length: ☐ 1-1/4" (Front) ☐ 2-1/4" (Rear)			EA
5	1166541	3	Headtube Bushing & Dowel Pin (3/16 x 3/4" LG) Assembly			EA
6	1166362	3	Fork Stem			EA
7	1025737	3	Nut, 1/2"-20 Nylock (includes washer)			EA
8	1166383	1	Headtube, Anti-tip			EA
9	1145935	3	3" Insert Fork Assembly (includes fork and two bearings)			EA
10	1054030	2	Bearing, (1/2" ID x 1-1/8" OD), Fork (2 per each) Note: Bearings Requires Pressing			EA
11	1145939	1	Anti-tip Caster (59mm) for Rear w/Bearings			EA
12	1139783	2	Front 3" Caster (72mm) w/ Composite Hub (Bearings Included)			EA
13	40117x026	2	Caster Bearing, (5/16" ID x 7/8" OD) (2 per Caster) Note: Bearings Requires Pressing			EA
14	1139775	3	Caster Mounting Hardware Kit (Includes Bolt, Nut and (2) Spacers)			EA
16	1181155	1	Tubular Clamp-on Platform Footrest Assy. (Includes plate, mounting hardware) After 02/15	Specify Seat Width:		EA
17	1043712	2	Footrest Clamp 1- 3/4"			EA
18	1083913	2	Quick Release Lever for Adjustable Seat Height			EA
19	1156763	2	Link, Crescent Long (includes (1) Link and hardware) Rear			EA
20	1156764	2	Seat Link, Front (includes (1) Link and hardware)			EA
21	1153250	1	Seat Frame, Pro BB / Pro Tennis	Seat Depth: Seat Width:		EA
22	1153277	2	Seat Extension Handle (includes handle, snap-pin, foam, plastic bushing)			EA
23	1156765	2	Backrest Bracket Asm (incl: (1) Bracket, (4) bolts, (4) coved washers, (4) nuts)			EA
24	1153112	1	Frame, Backrest	Back Height: Seat Width:		EA
	1127929	1	Telescoping removable anti-tip (tennis chair)			EA
25	1026971	1	Adj. Height Extension (Pair), Folding Back with 8-11" Back Height			PR
	1026972	1	Adj. Height Extension (Pair), Folding Back: ☐ 10-14" ☐ 12-16" ☐ 14-18" ☐ 16-20" B.H.			PR

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Pro-2, Pro BB, Pro-Tennis: Footrest Assy	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:		Serial #:	



ITEM NO.	PART NUMBER	PER Chair	DESCRIPTION	ORDER QTY	
1	1181154	1	Platform Footplate Small (After 02/15)		EA
2	1181153	1	Tubular Weldment, Platform Mount (After 02/15)		EA
3	1156728	1	Platform Footrest, Assy., (includes plate, hardware, mounting tubes & clamps) Before 02/15		EA
4	1180952	2	Footrest Clamp - vertical, recessed, 1-1/4" lower frame		EA
5	1180953	2	Footrest Clamp - horizontal, recessed		EA
6	1139739	1	Footrest clamp		EA
7	1153152	1	Platform Footplate Large (before 02/2015)		EA
8	1153249	1	Strap, D-Ring Footrest (30")		EA
9	1181314	1	Footrest, Click Strap upgrade Asm, Platform		EA
10	1116577	1	Adaptive Footplate Spacer Kit (spacers & screws), ☐ 2" ☐ 4" ☐ 6"		PR
11	1065301	1	Heel Loop (includes (1) Loop, (2) spacers, (2) screws, (2) nuts)		EA
12	1054268	1	Calf Strap, for Foot Widths: ☐ 8-10" (36") ☐ 10.5-13" (41") ☐ 13.5+ (46")		EA
13	1142938	1	Oval, Footplate only (7-1/2" wide)		EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Pro 2: Specific Parts	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:		Serial #:	



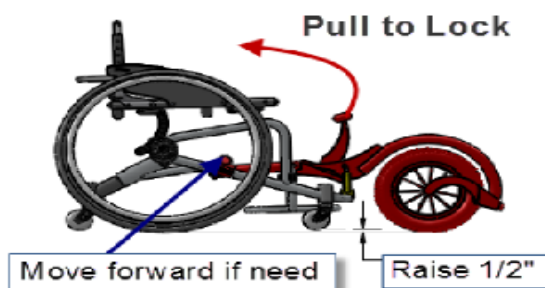
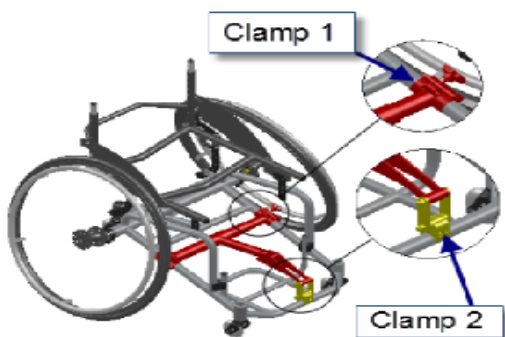
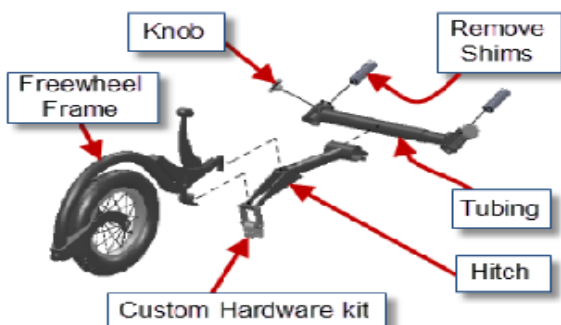
ITEM NO.	PART NUMBER	PER Chair	DESCRIPTION	ORDER QTY	
1	1139791	1	Lower Frame - Pro-2		EA
2	1181739	2	Headtube/Wheel Cap Rubber		EA
3	1166445	3	Fork Stem- HHCS, 1/2-20 UNF X 2", GR5 Z/P & Nut		EA
4	1166444	1	Footrest, Double Tubular		EA
	1068727	2	Footrest Clamp 1 - 3/4"		EA
5	1166613	2	Seat Support, Strap		EA
6	1054280	1	Screw-On Seat Upholstery		EA
7	1180958	2	Screw-On Aluminum Side Guard		EA
8	1181193	1	Freewheel Assembly, Adapter & Hardware Kit		EA
9	1181195	1	Freewheel Fixture Bracket		EA
10	1181176	1	Freewheel Mounting Hardware Kit		EA
11	1181194	1	Freewheel Assembly		EA
12	1181196	1	Anti-Tip Clamp Assembly (Quick Release included)		EA
13	1181197	1	Anti-Tip Adjustable Height Headtube (Does not include 3" fork)		EA
FOR ALL OTHER PARTS REFER TO PRO BB					
13	TES1				EA



Sports and Recreation Products
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FreeWheel

Set-Up Instructions Pro-2 & Sport Chair Adapter

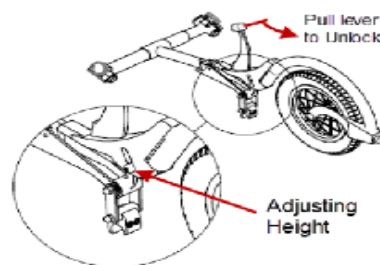
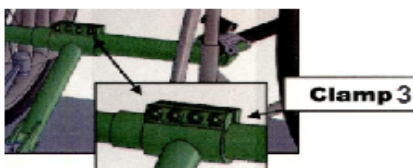


STEP 1: Getting Started

- Separate tubing
- Slide Hitch on to one side of tubing. Slide tubing back together.
- Open Knobs and remove Tube Shims.

STEP 2: Securing Adaptor to Your Wheelchair

- Slide Adaptor tubing to width of wheelchair and close clamps over wheelchair lower frame tubing.
- Secure clamps (1) by lifting knob into slot and tighten.
- Secure clamp (2) onto Bumper and tighten.
- Start by Slightly tightening all 4 of the screws on the clamp (3). it is important to not completely tighten each screw, but to slowly tighten all 4, a little at a time.



STEP 3: Attaching FreeWheel

- Raise wheelchair front casters approx. 1/2".
- Clamp FreeWheel on to Hitch with FreeWheel in Tail Dragger position.

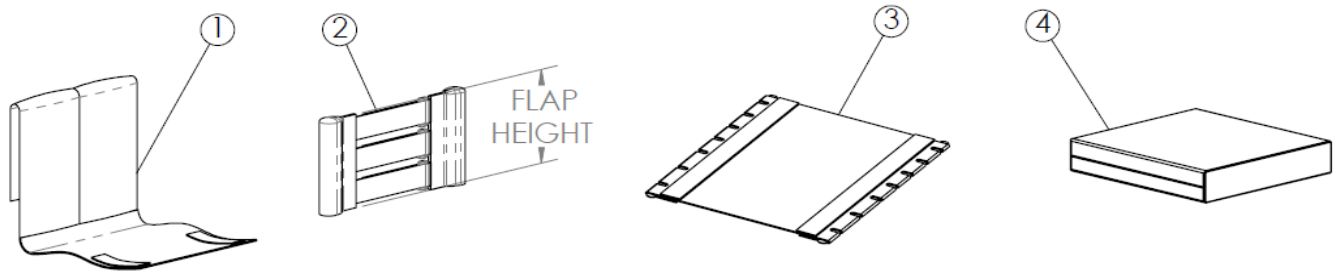
STEP 4: Final Adjustments

- Keep tightening until all of screws are very secure. (4-5 ft-lbs torque).

	Invacare Top End Sports and Recreation Products (800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Parts Order Diagram: Pro-2, Pro BB, Pro-Tennis: Rear Wheels	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:		Phone:		Serial #:

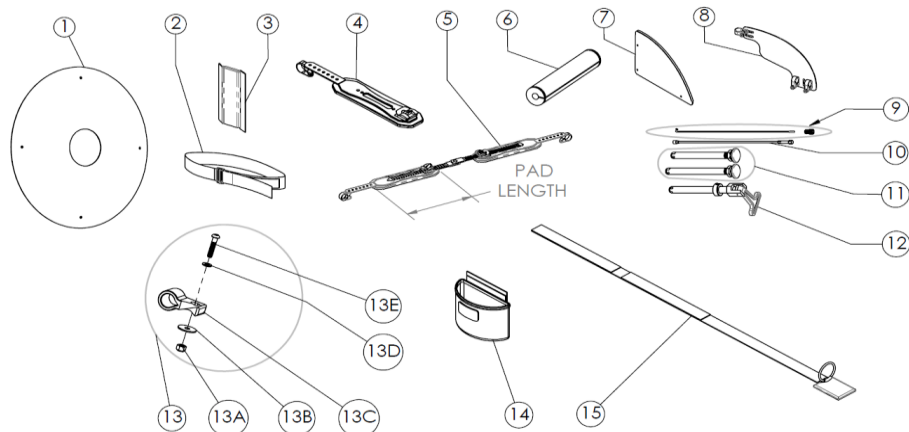
	ITEM NO.	PART NUMBER	PER CHAIR	DESCRIPTION	QTY	
WHEELS	1	1054054	2	24" (540) Sun Performance Rear Wheel: Radial		EA
		1166468	2	24" (540) Sun Equalizer Sport Wheel, (36 spoke, cross-laced, Includes 6 tabs HR)		EA
	2	1060202	2	24" (540) Spinergy SPOX Wide Hub ☐ Yellow ☐ Black ☐ Blue ☐ White ☐ Red		EA
		1156703	2	24" (540) Spinergy SLX (4mm spoke) ☐ Yellow ☐ Black ☐ Blue ☐ White ☐ Red		EA
	1	1054055	2	25" (559) Sun Performance Rear Wheel: Radial		EA
		1166465	2	25" (559) Sun Equalizer Wheel, (38 spoke, cross-laced, Includes 12 tabs HR)		EA
	2	1060892	2	25" (559) Spinergy SPOX Wide Hub ☐ Yellow ☐ Black ☐ Blue ☐ White ☐ Red		EA
		1156704	2	25" (559) Spinergy SLX (4mm spoke) ☐ Yellow ☐ Black ☐ Blue ☐ White ☐ Red		EA
	1	1054056	2	26" (590) Sun Performance Rear Wheel: Radial		EA
		1166466	2	26" (590) Sun Equalizer Sport Wheel, (48 spoke, cross-laced, Includes 12 tab HR)		EA
	2	1059424	2	26" (590) Spinergy SPOX Wide Hub ☐ Yellow ☐ Black ☐ Blue ☐ White ☐ Red		EA
		1156705	2	26" (590) Spinergy SLX (4mm spoke) ☐ Yellow ☐ Black ☐ Blue ☐ White ☐ Red		EA
HANDRIMS	3	1054083	2	24" Anodized Handrim 6-tab		EA
		1060873	2	24" Titanium Handrim 6-tab		EA
		1054085	2	25" Anodized Handrim 6-tab		EA
		1060874	2	25" Titanium Handrim 6-tab		EA
		1054087	2	26" Anodized Handrim 6-tab		EA
		1060875	2	26" Titanium Handrim 6-tab		EA
	4	1152955	2	25" Anodized Handrim, 12-tab (only on Spinergy) (requires 2 sets of HW/ handrim)		EA
		1152956	2	26" Anodized Handrim, 12-tab (only on Spinergy) (requires 2 sets of HW/ handrim)		EA
	5	1145898	2	Handrim Hardware Kit (6) 10-32 x 1/2" Screws, (6) 10-32 Locknuts		EA
TIRES AND TUBES		1054064	2	24" (540) Primo V Track High Pressure Clincher Tire		EA
		1127915	2	24" (540) Kenda Sport Tire, Clincher, Red		EA
		1127918	2	24" (540) Kenda Sport Tire, Clincher, Yellow		EA
		1060154	2	24" (540) Tube (Presta Valve)		EA
		1032240	2	24" (540) Tube (Schrader Valve)		EA
		1054067	2	25" (559) Primo V Track High Pressure Clincher Tire		EA
		1127916	2	25" (559) Kenda Sport Tire, Clincher, Red		EA
		1127919	2	25" (559) Kenda Sport Tire, Clincher, Yellow		EA
		1060155	2	25" (559) Tube (Presta Valve)		EA
		1181703	2	25" (559) Tube (Schrader Valve)		EA
		1054066	2	26" (590) Primo V Track High Pressure Clincher Tire		EA
		1127917	2	26" (590) Kenda Sport Tire, Clincher, Red		EA
		1127920	2	26" (590) Kenda Sport Tire, Clincher, Yellow		EA
		1054074	2	26" (590) Tube (Presta Valve)		EA
		1029471	2	26" (590) Tube (Schrader Valve)		EA
		1185080	2	Rim Strip, Nylon 24" (540) x 16mm Wide		EA
		1185081	2	Rim Strip, Nylon 25" (559) x 16mm Wide		EA
		1185082	2	Rim Strip, Nylon 26" (590) x 16mm Wide		EA
OTHER		1139811	2	Rim Strip, Nylon 700C x 16mm Wide		EA
		1054030	4	Bearing, 1/2" [1-1/8"x1/2"x5/16"] Rear Wheel		EA
		TER40	2	Cut Tabs Aluminum pushrim		EA
		TERTi40	2	Cut Tabs Titanium pushrim		EA
		NA	1	Assemble Wheel: ☐ Yes ☐ No		EA
	NA	1	Handrim Mount: ☐ STD Mount ☐ Close		EA	
	7	TES1				EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Pro-2, Pro BB, Pro-Tennis: Upholstery	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:		Serial #:	



ITEM NO.	PART NUMBER	PER Chair	DESCRIPTION				ORDER QTY	
1	1127960	1	Back Center	Back Height:	Seat Width:			EA
2	1181597	1	Adj. Tension Back Anc & Adj 3.0" Flap	Typically used for low back heights with side guards	Seat Width:			EA
	1181598	1	Adj. Tension Back Anc & Adj 4.0" Flap	Typically used for low back heights with side guards	Seat Width:			EA
	1181599	1	Adj. Tension Back Anc & Adj 5.0" Flap	(BH: 8" Fixed)	Seat Width:			EA
				(BH: 8.5" Fixed)				
				(BH: 9" Fixed)				
				(BH: 9.5" Fixed)				
	1181600	1	Adj. Tension Back Anc & Adj 6.0" Flap	Typically used for low back heights with side guards	Seat Width:			EA
	1181807	1	Adj. Tension Back Anc & Adj 7.0" Flap	(BH: 10" Fixed & 10-14" Adj)	Seat Width:			EA
				(BH: 10.5" Fixed & 10-14" Adj)				
				(BH: 11" Fixed & 10-14" Adj)				
				(BH: 11.5" Fixed & 10-14" Adj)				
	1181601	1	Adj. Tension Back Anc & Adj 8.0" Flap	(BH: 12" Fixed)	Seat Width:			EA
				(BH: 12.5" Fixed)				
				(BH: 13" Fixed)				
				(BH: 13.5" Fixed)				
	1181603	1	Adj. Tension Back Anc & Adj 10.0" Flap	(BH: 14" Fixed & 14-18" Adj)	Seat Width:			EA
				(BH: 14.5" Fixed & 14-18" Adj)				
				(BH: 15" Fixed & 14-18" Adj)				
				(BH: 15.5" Fixed & 14-18" Adj)				
	1181605	1	Adj. Tension Back Anc & Adj 12.0" Flap	(BH: 16" Fixed & 16-20" Adj)	Seat Width:			EA
				(BH: Larger Than 16" Fixed & 16-20" Adj)				
	1181185	1	Leather Upgrade, w/Alum Dome Plug Back Style: ☐ Fixed ☐ Adjustable	Back Height:	Seat Width:			EA
3	1054280	1	Screw-on Seat Upholstery	Seat Width:	Seat Depth:			EA
4	1054272	1	Soft Cushion ☐ 2 in. ☐ 3 in. ☐ 4 in.	Seat Width:	Seat Depth:			EA
	1060130	1	Hard Cushion ☐ 2 in. ☐ 3 in. ☐ 4 in.	Seat Width:	Seat Depth:			EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
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Date:	PO#:	SO#:		
Bill To:		Ship To:		
Quote #:	Phone:	Serial #:		



1	1054079	2	24" Spoke Guard, Specify Clear or Black	☐ Clear ☐ Black		EA
	1060699	2	25" Spoke Guard, Specify Clear or Black	☐ Clear ☐ Black		EA
	1054081	2	26" Spoke Guard, Specify Clear or Black	☐ Clear ☐ Black		EA
2	1109772	1	Positioning Strap, Hook & Loop, Seat Width: ☐ 10"-14" ☐ 15"-18" ☐ 19" +			EA
3	1145900	1	Front Frame Vertical Protectors (pair)			PR
4	1181574		Single Click Strap, 8" Pad Length (Small)			EA
	1181575	2	Single Click Strap, 10" Pad Length (Medium)			EA
	1181576		Single Click Strap, 12" Pad Length (Large)			EA
5	1152963		Click Strap Set, 8" Pad Length (Small)			EA
	1152964	1	Click Strap Set, 10" Pad Length (Medium)			EA
	1152965		Click Strap Set, 12" Pad Length (Large)			EA
6	1146046	1	Sport Rear Frame Protector			EA
7	1059414	1	Fixed Aluminum Side Guard (RH & LH, Outline Required)			PR
8	1181811	2	Clamp-On Fixed Side Guard Assembly, 1" Clamp Large (9"x 14")			EA
	1181804	2	Clamp-On Fixed Side Guard Assembly, 1" Clamp Small (7"x 11")			EA
9	1059514	na	Metal Spoke w/Nipple	Wheel Size: ☐ 24" ☐ 25" ☐ 26" ☐ 700C ☐ Radial ☐ Crossed		EA
10	1060803	na	Spinergy Spox Spoke (3mm) w/ Nipple	Wheel Size: ☐ 24" ☐ 25" ☐ 26" ☐ 700C Wheel Color: ☐ Yellow ☐ Black ☐ White ☐ Red ☐ Blue	Hub Size ☐ Wide ☐ Narrow	EA
	1156712	na	Spinergy LX/SLX Spoke (4mm)	Wheel Size: ☐ 24" ☐ 25" ☐ 26" ☐ 700C Wheel Color: ☐ Yellow ☐ Black ☐ White ☐ Red ☐ Blue	Hub Size ☐ Wide ☐ Narrow	EA
11	1065303	2	Axle, Quick Release, Standard Length			EA
	1060140	2	Axle, Quick Release, Sport Length			EA
	1060842	2	Axle, Quick Release, Titanium for Standard Length			EA
	1060843	2	Axle, Quick Release, Titanium Sport Length			EA
12	1043487	2	Axle, Quad Release, Standard Length			EA
13	1166622	2	Webbing mount for Click Strap			EA
13A	1025195	2	Locknut, 1/4-20 Thin			EA
13B	1166464	2	Washer, 0.281 x 1 x 0.63" Black			EA
13C	1166622	2	Webbing Mount (Nylon)			EA
13D	1026907	2	Washer, 0.257 x 0.5 x 0.055			EA
13E	1008432	2	Screw, 1/4-20 x 1-1/4 in., Black BHCS			EA
	TER148	NA	Basketball Carrying Bag			PR
14	1181578	NA	Tennis Ball Carry Bag			EA
15	1166701	1	Metal O-Ring Belt - Specify Seat Width: _____			EA
	TES1					EA