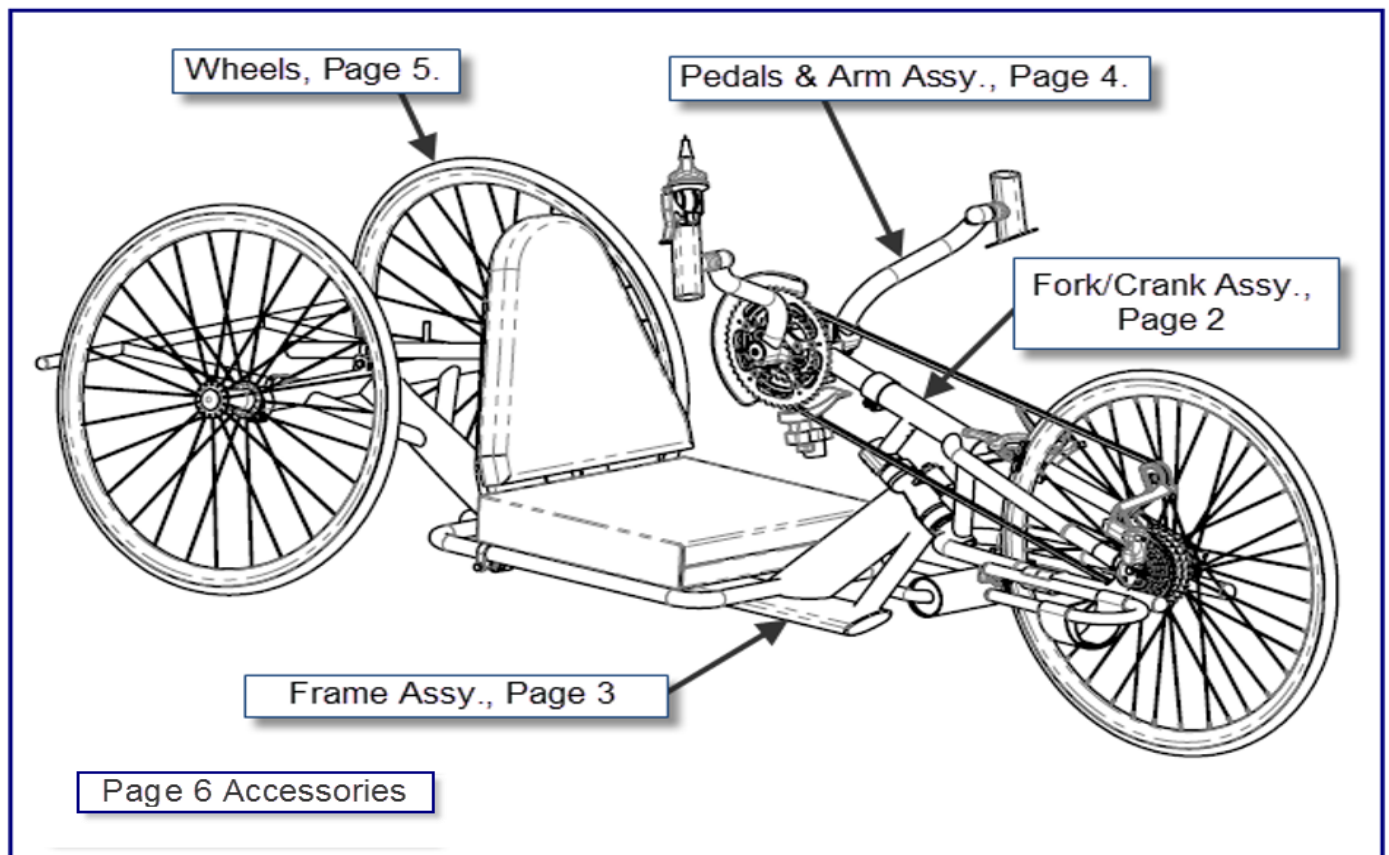


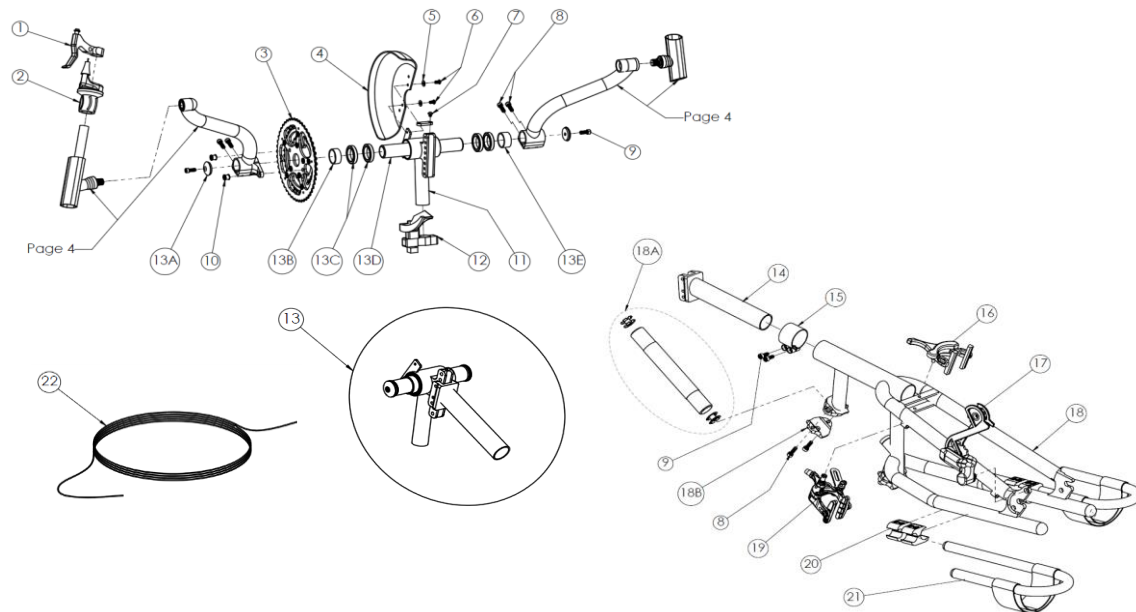


Sports and Recreation Products
4501 63rd Circle North
Pinellas Park, FL 33781
(800) 532-8677 (727) 522-8677
Fax: (727) 522-1007
www.topendwheelchair.com

Invacare Top End Parts Catalog Force G

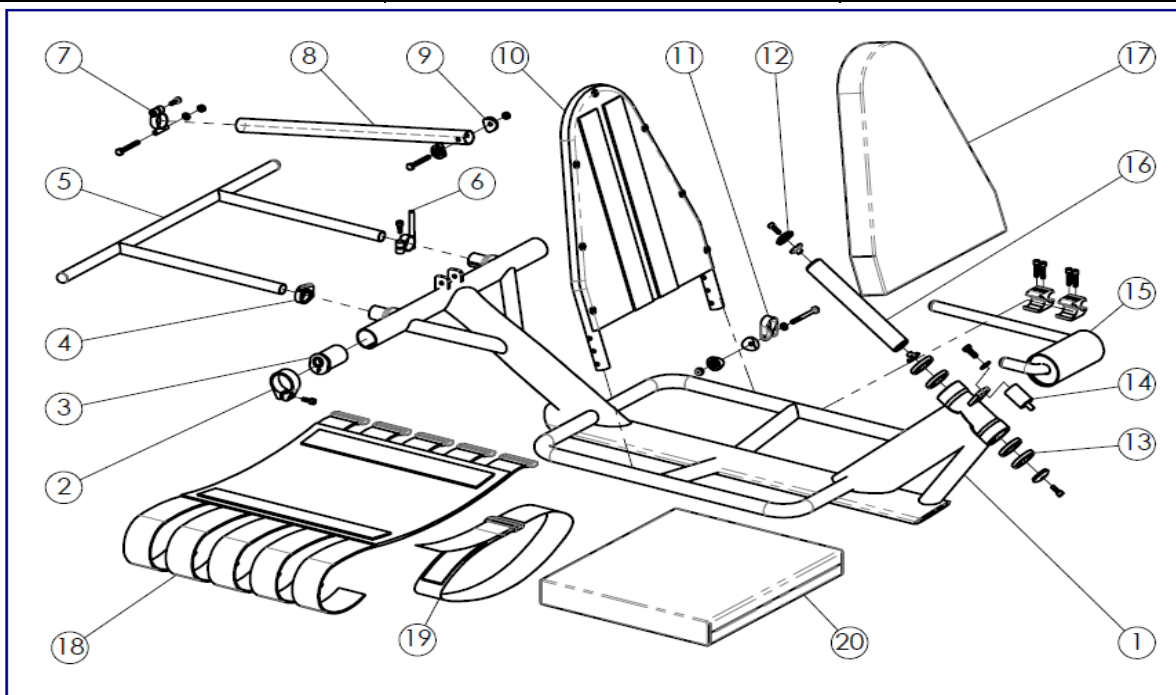


	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force G: Fork Assembly	
Date: _____	PO#: _____		SO#: _____	
Bill To: _____			Ship To: _____	
Quote #: _____	Phone: _____		Serial #: _____	



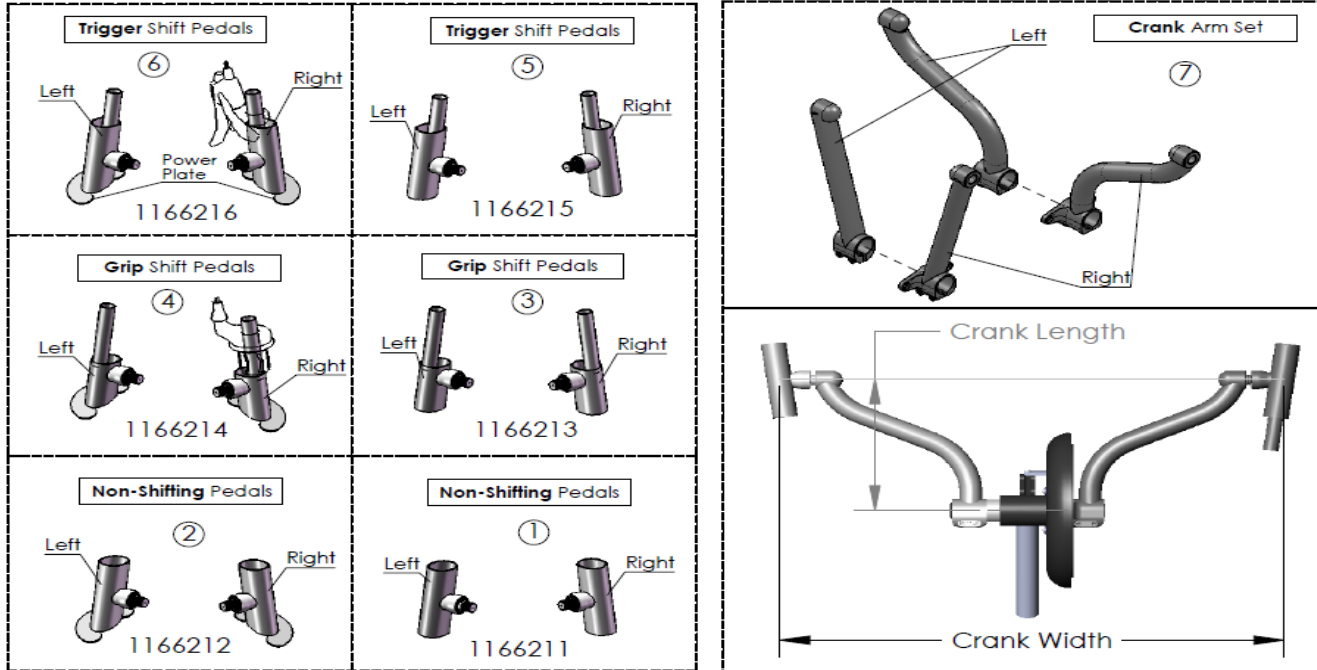
ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
1	1166474	1	Brake Lever Avid		EA
2	1127946	1	RapidFire Shifter/Brake Lever RH, 27 speed		EA
	1156682	1	SRAM X.O Grip/twist shifter (compatible only with SRAM Front Wheel Derailleur)		EA
	1156683	1	SRAM X.O Trigger shifter (compatible only with SRAM Front Wheel Derailleur)		EA
3	1166338	1	Chainring Asm, 48-39-24T black		EA
	1166339	1	Chainring Asm, 53-39-28T black		EA
	1057052	1	Standard Chain, (Ref. to Chainring Assy.)		EA
	1156685	1	Chain, Hollow Pin, 77" (std length)		EA
4	1156773	1	Chainring Guard, Solid		EA
5	1013218	2	Washer, #10 Flat, BLK		EA
6	1139749	2	Screw, 10-32 x 3/8 Button Head Cap Screw		EA
7	1063580	1	Screw, 10-32 x 1/4 Button Head Cap Screw		EA
8	1060247	6	Screw, M6-1 x 20mm Socket Head Cap Screw		EA
9	1139755	4	Screw, M6-1 x 16mm Socket Head Cap Screw		EA
10	1063585	2	Chainring Bolt, 10mm M8 x 0.75		EA
11	1153310	1	Crank Assembly Vertical Adjustment with bearings, ☐ Manual Derailleur ☐ Cable Driven		EA
12	1139745	1	Manual Chain Ring Derailleur Assembly (Inc: derailleur, lever, and hardware)		EA
13	1153055	1	Crank Assembly Vertical & Diagonal Adjustment with ☐ Manual Derailleur ☐ Cable Driven		EA
13A	1153311	1	Spindle, Bottom Bracket (Note: Spindle Length: ☐ 6" ☐ 7")		EA
13B	1145951	2	Cap for Spindle (With SHCS, M6 x 16mm)		EA
13C	1180993	2	Crank Spacer 1/2 in. Replacement		EA
13D	1127921	4	Bearing, Bottom Bracket 30mm x 42 x 7		EA
13E	1134540	1	Crank Spacer 5/8 in. Replacement		EA
14	1153228	1	Diagonal Adjustment tube for crank assembly		EA
15	1166489	1	1-3/8" Clamp (Used for diagonal crank adjustment)		EA
16	1127940	2	Brake Caliper for High Performance Tire, 27 Speed		EA
	1166337	1	"Torq" Road Brake Caliper		EA
	1166463	2	Replacement Brake Pads for Standard Metal Rim Wheel		PR
	1139823	2	Replacement Brake Pads for Carbon Fiber Rim Wheels		PR
	1156720	1	Disc Brake Caliper		EA
	1156768	1	Disc Brake Rotor for Standard Wheel Only		EA
	1166232	1	Disc Brake Rotor for Corima Wheel Only		EA
	1156769	2	Replacement Pads for Disc Brake		PR
17	1054246	1	Shimano XT Derailleur		EA
	1156681	1	Sram X.O Derailleur		EA
18	1166257	1	Travel Ready Fork, Force G, (Include Fork and 4, M6-1 x 20mm) Note: If Force G model is before 1/01/16, Item 18A is required.	Color: _____ Serial #: _____	EA
18A	1181547	1	Force G Travel Ready Spindle (Includes two star nuts)		EA
18B	1166388	2	Clamp, 1-1/4" Aluminum		EA
19	1181219	1	Flip Lever Parking Brake Assembly, Tektro		EA
20	1116531	4	1" to 3/4" - Clamp for Footrest		EA
21	1153042	2	Handcycle Leg Support (3/4") w/ Strap ☐ Left ☐ Right		EA
	1060650	2	Strap for Leg Support (Does <i>not</i> include leg support or clamps)		EA
22	1146014	1	Cable and Housing, for Parking Brake		EA
	1146015	1	Cable and Housing, for Hand Brake		EA
	1146016	1	Cable and Housing for Shifter (Indicate Shifter Type)		EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force G: Frame Assembly	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:		Serial #:	

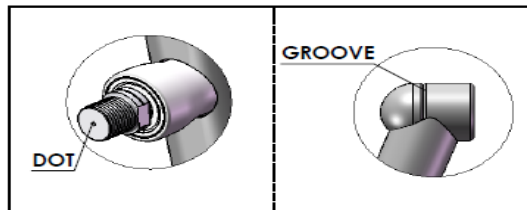


ITEM	PART NUMBER	PER BIKE	DESCRIPTION			QTY.	
1	1166256	1	Frame, Force G	Serial # Required:	-Wheel Base: ☐ 57" ☐ 60" -Seat Width: ☐ 14" ☐ 15" ☐ 16" ☐ 17" ☐ 18"		EA
2	1060882	2	Camber Clamp (with SHCS, M6 x 15mm)				EA
3	1061179	2	Camber Insert, Threaded Axle ☐ 3 Degree ☐ 9 Degree				EA
4	1139810	1	Clamp, 1" Alloy, (with SHCS, M6 x 15mm)				EA
5	1146002	1	Drafting Bumper (includes 2 plugs)				EA
	1139803	2	Plug, 3/4" Black Dome				EA
6	1156741	1	Safety flag holder (with SHCS, M6 x 15mm)				EA
7	1153145	1	Pivot Clamp with hardware (SHCS M6 x 15mm, HHCS 1/4-20 x 2" LG., Locknut 1/4-20, Washers)				EA
8	1145958	1	Adjustable Back Support Tube				EA
9	1146019	1	Hardware Upper Adjustable Back Support Tube (HHCS 1/4-20 x 2" LG., Locknut 1/4-20, Washers)				EA
10	1166254	1	Backrest, Force G	Frame color	-Seat Width: ☐ 14" ☐ 15" ☐ 16" ☐ 17" ☐ 18"		EA
11	1146022	1	Hardware, Lower Backrest (Set of 2 Assy) (Cope Washer, HHCS 1/4-28 x 2" Lg., Locknut 1/4-28, Washers)				PR
12	1145951	2	Cap, Spindle with M6 x 15 mm Long Screws				EA
13	1127921	4	Bearing (Head Tube)				EA
14	1146018	1	Dampener with hardware, Inch threads (HHCS, 5/16-18 x 3/4" Lg.)				EA
	1166397	1	Metric Thread Steering Dampner (Required on forks with groove on Dampner mount)				
15	1153194	1	Amputee Leg Rest Assembly (includes clamps)				EA
16	1146023	1	Headset Shaft Assembly (10-1/2" Long) Include 2 Star Nut				EA
17	1166509	1	Back Cushion	Seat Width: ☐ 14" ☐ 15" ☐ 16" ☐ 17" ☐ 18"	☐ Black ☐ Camouflage		EA
18	1127963	1	Seat Upholstery	Seat Width: ☐ 14" ☐ 15" ☐ 16" ☐ 17" ☐ 18"	☐ Black ☐ Camouflage		EA
19	1109772	1	Seat Belt	Seat Width: ☐ 14" ☐ 15" ☐ 16" ☐ 17" ☐ 18"	☐ Black ☐ Camouflage		EA
20	1166508	1	Seat Cushion	Seat Width: ☐ 14" ☐ 15" ☐ 16" ☐ 17" ☒ 18"	☐ Black ☐ Camouflage		EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force G: Pedal and Arm Assembly	
Date:	PO#:	SO#:		
Bill To:		Ship To:		
Quote #:	Phone:	Serial #:		



All Production prior to July 19, 2010, consult with customer services

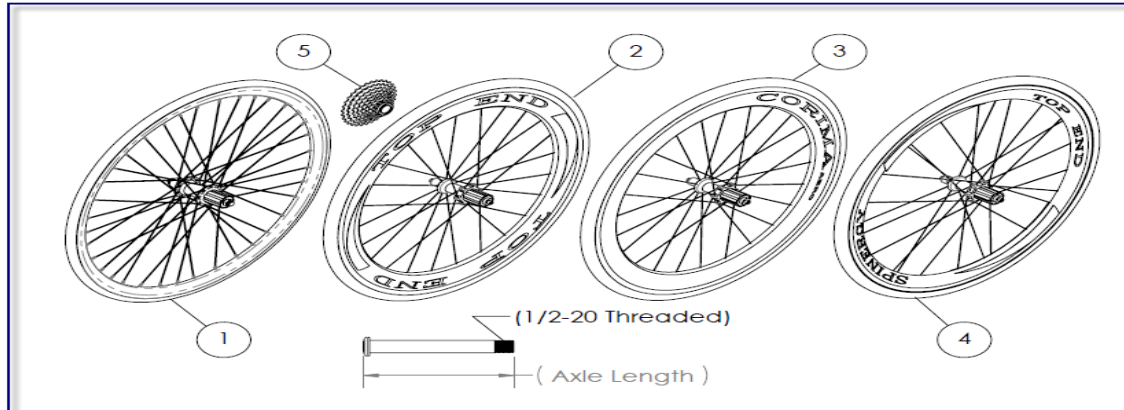


All Threads: 9/16-20

ITEM	PART NUMBER	PER BIKE	Pedals and Cranks <i>after</i> July 19, 2010					QTY.	
Produced <i>after</i> July 19, 2010 (Dot? YES)			Pedal Size	Bike Serial #	R or L	Dot?			
1	1166211	1	Handpedal, Non-Shifting ☐ L ☐ M ☐ S		☐ L OR ☐ R	Yes			EA
2	1166212	1	Handpedal w/ Power Plate, Non-Shifting ☐ L ☐ M ☐ S		☐ L OR ☐ R	Yes			EA
3	1166213	1	Handpedal, Grip Shift ☐ L ☐ M ☐ S		☐ L OR ☐ R	Yes			EA
4	1166214	1	Handpedal w/ Power Plate, Grip Shifting ☐ L ☐ M ☐ S		☐ L OR ☐ R	Yes			EA
5	1166215	1	Handpedal, Trigger Shift ☐ L ☐ M ☐ S		☐ L OR ☐ R	Yes			EA
6	1166216	1	Handpedal w/ Power Plate, Trigger Shift ☐ L ☐ M ☐ S		☐ L OR ☐ R	Yes			EA

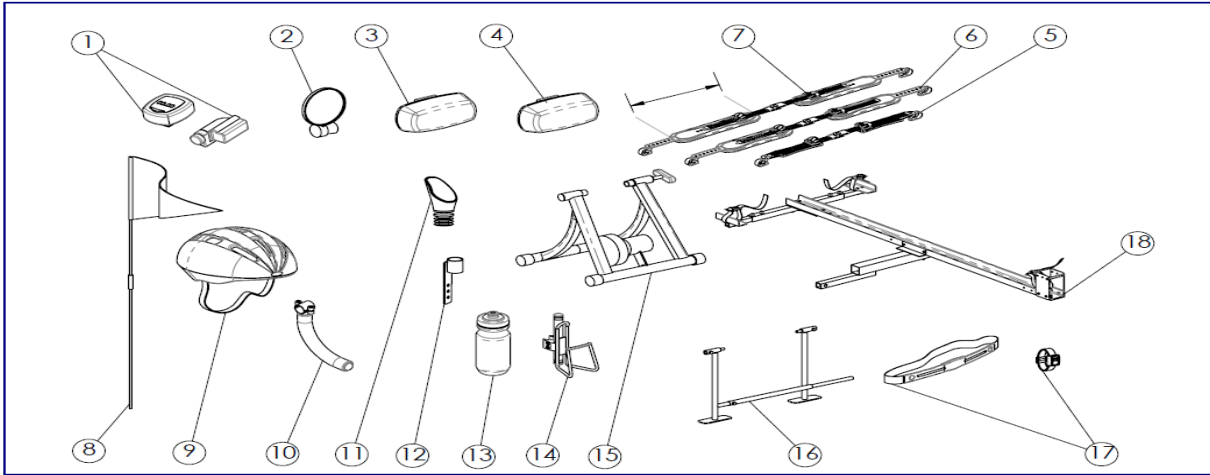
Produced <i>after</i> July 19, 2010 (Groove? YES)				Bike Serial #	Crank Length (mm)	Crank Width (in)	Groove?		
7a	1166282	1	S-Crank Arm, Set		☐ 200 ☒ 210	☐ 22 ☐ 24	Yes		PR
				Bike Serial #	Crank Length (mm)	Crank Width (in)	Hand-Pedal /Crank Detail (check all that apply)		
7b	1166217	1	Tapered V-Crank Arm Set 1 1/2" Clamps		☐ 180 ☐ 190	☐ 18 ☐ 19 ☐ 20 ☐ 21 ☐ 22	☐ 15 or 25 Degree ☐ Quad-Grips		PR

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force G: Wheel Assembly
Date:	PO#:	SO#:	
Bill To:		Ship To:	
Quote #:	Phone:	Serial #:	



ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
1	1156776	1	26 In. (571) High Performance Front Wheel (Drive), (Clincher Only) Alex Black Spoke		EA
	1156736	1	26 In. (571) High Performance Front Wheel (Drive), (Clincher Only) Alex Black Spoke, Disk Brake Compatible		EA
	1156778	2	26 In. (571) High Performance Rear Wheel (Non-Drive), (Clincher Only) Alex Black Spoke (Axle not Included)		EA
	1166462	2	Threaded Axle, Standard Non-Drive (3 1/4") Alex		EA
2	1166260	1	26 In. (571) Top End Carbon Fiber Front Wheel (Drive), Tubular		EA
	1166261	2	26 In. (571) Top End Carbon Fiber Rear Wheel (Non-Drive), Tubular (Axle not Included)		EA
	1166246	2	Threaded Axle, Carbon Fiber Non-Drive (3 3/4")		EA
	RACE66	2	26 In. (571) Zipp Carbon Fiber Disc Rear Wheel (Tubular), w/built in Axle.		EA
3	1156724	1	26 In. (571) Corima AERO, Front wheel assembly, (Tubular Only)		EA
	1156771	1	26 In. (571) Corima AERO Front wheel assembly, Disc brake Compatible (Tubular Only)		EA
	1156725	2	26 In. (571) Corima AERO w/threaded axle, Rear wheel assembly, (Tubular Only) Built in Axle		EA
4	1166385	1	26 In. (571) Spinergy Front Wheel (Drive), (Clincher only)		EA
	1166386	2	26 In. (571) Spinergy Rear Wheel (Non-Drive) with Threaded Axle (Clincher only)		EA
5	1156688	1	SRAM Cassette, 11-23		EA
	1156689	1	SRAM Cassette, 11-26		EA
	1156711	1	SRAM Cassette, 11-34 (Standard)		EA
	1060149	3	Tire 26" Hi-Performance Clincher		EA
	1156680	3	Tire, 26" Continental Grand Prix 4000 clincher		EA
	1060160	3	Tube 26" (Hi-Performance), Standard Stem		EA
	1139820	3	Tube 26" (Hi-Performance), Long Stem (Spinergy)		EA
	1061213	3	26 In. Rim Strip		EA
	RACE36	3	Tire, Tubular Tufo S3 Lite		EA
	RACE31	3	Tire, Tubular Tufo Jet Special		EA
	1166472	3	Tire, 26" Continental Sprinter, Tubular		EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force G: Accessories
Date:	PO#:	SO#:	
Bill To:		Ship To:	
Quote #:	Phone:	Serial #:	



ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
1	1056875	1	Cordless Computer		EA
2	1068722	1	Mirror, Footrest Mount		EA
3	1068721	1	Front Safety Light (clear)		EA
4	1060841	1	Rear Safety Light (red)		EA
5	1152963	1	Click Strap Set, 8" (small)		EA
6	1152964	1	Click Strap Set 10" (medium)		EA
7	1152965	1	Click Strap Set 12" (large)		EA
8	1060642	1	Safety flag (Does not include Flag Holder p/n 1156741) (DOES NOT FIT OEM HOLDER)		EA
9	1060639	1	Helmet: ☐ Small ☐ Medium ☐ Large		EA
10	1181570	1	Curve Leg Support Kit		EA
11	1153045	1	Mirror, Handle Mount		EA
12	1166628	1	Mirror Bracket, Chainguard Mount (include: two Screw, #10-32 x 1/2")		EA
13	1166517	1	Water Bottle		EA
14	1068718	1	Water Bottle, Cage and Hardware (Indicated Bike Model)		PR
15	1116580	1	Indoor Training Roller		EA
	XLT86	1	LeMond Revolution trainer w/power meter		EA
	XLT87	1	LeMond Revolution trainer		EA
	1166633	1	Upright Weldment, LeMond Revolution Trainer		EA
	XLT97	1	SportCrafters handcycle mini roller		EA
16	1109717	1	Alignment Gauge		EA
17	1139799	1	Heart Monitor (Chest Strap and Watch)		EA
18	1068771	1	Bike Rack for trailer hitch Receiver Size: ☐ 1-1/4" (std) ☐ 2"		EA
	1166528	1	Leg Guard Attachment		EA
	1060798	1	Backpack Hydration System		EA
	1166518	1	Tool and Tire Repair Kit		EA
	RACE4	1	Wheel Bag (fit 3 700c Wheels)		EA
	RACE20	1	Handcycle Travel Bag		EA
	RACE13	1	Top End Racing Jersey, Short Sleeve ☐ Large ☐ X-Large		EA
	RACE22	1	T-Shirt with Top End Logo, ☐ Large ☐ X-Large		EA